

February Plant 45 Communication

Name: Rich Thiry

Date: 04-01-06

Safety: Lost Work Days: 0 Recordables: 0

Quality: RRPPM's: Month 0 YTD: 0 Goal: 1

First Time Quality: Monthly 3,826 YTD 4,231
Dock Audits Monthly: 0 YTD: 0

Customer Complaints

Internal Monthly: 2 YTD: 3

External Monthly: 0 YTD: 0

Containers returned from Distribution: Monthly 72 Returned to DC 43
Scrapped 29

Production:

Good Parts Made: Monthly 79,583,318 YTD 190,888,556

Scrap: Monthly 299,919 YTD 602,103

Schedule Utilization: Monthly 98.28 YTD 98.57

Average Mold Change Time: Monthly 19.04 YTD 19.13 Goal 20

Premium Shipments Monthly 657 YTD 1,001

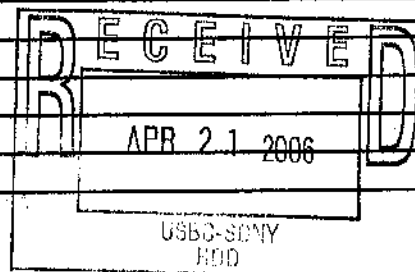
Average Machines Running 95.41 YTD 100.35

Individual Employee Information:

△ Absenteeism No Absenteeism problems
△ Line Utilization Not Applicable
△ Housekeeping Workstations are kept neat and orderly
△ Job Assignment Mold Setter
△ Performance Your doing a good job, keep it up!!!!

Plant Info: (ie. Upcoming tours, agreements, etc.)

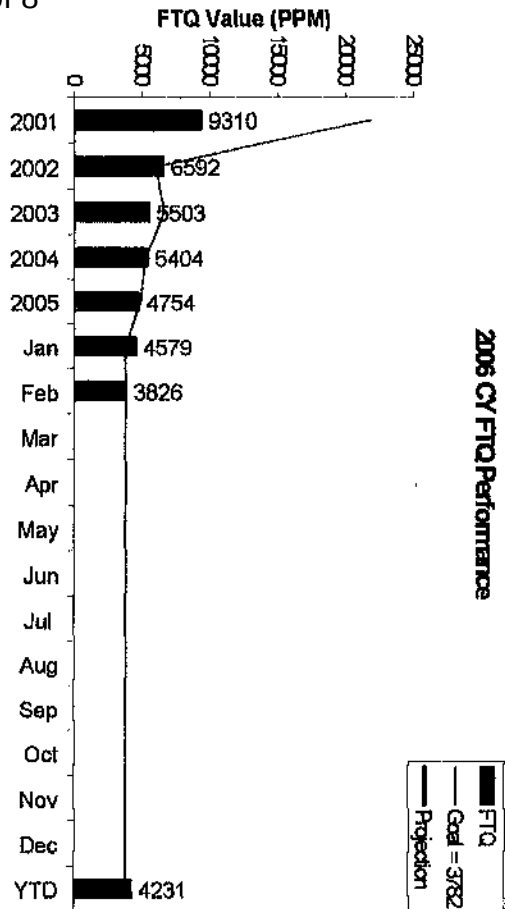
Employee Feedback and Comments



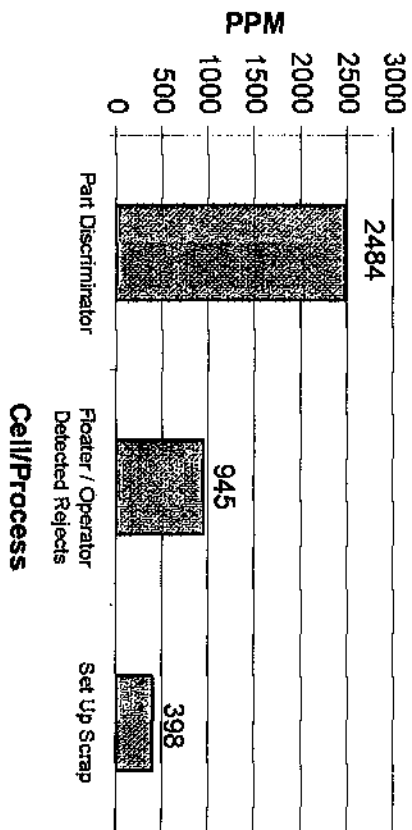
DELPHI

Cell / Process FTQ Tracker

2006 CY FTQ Performance



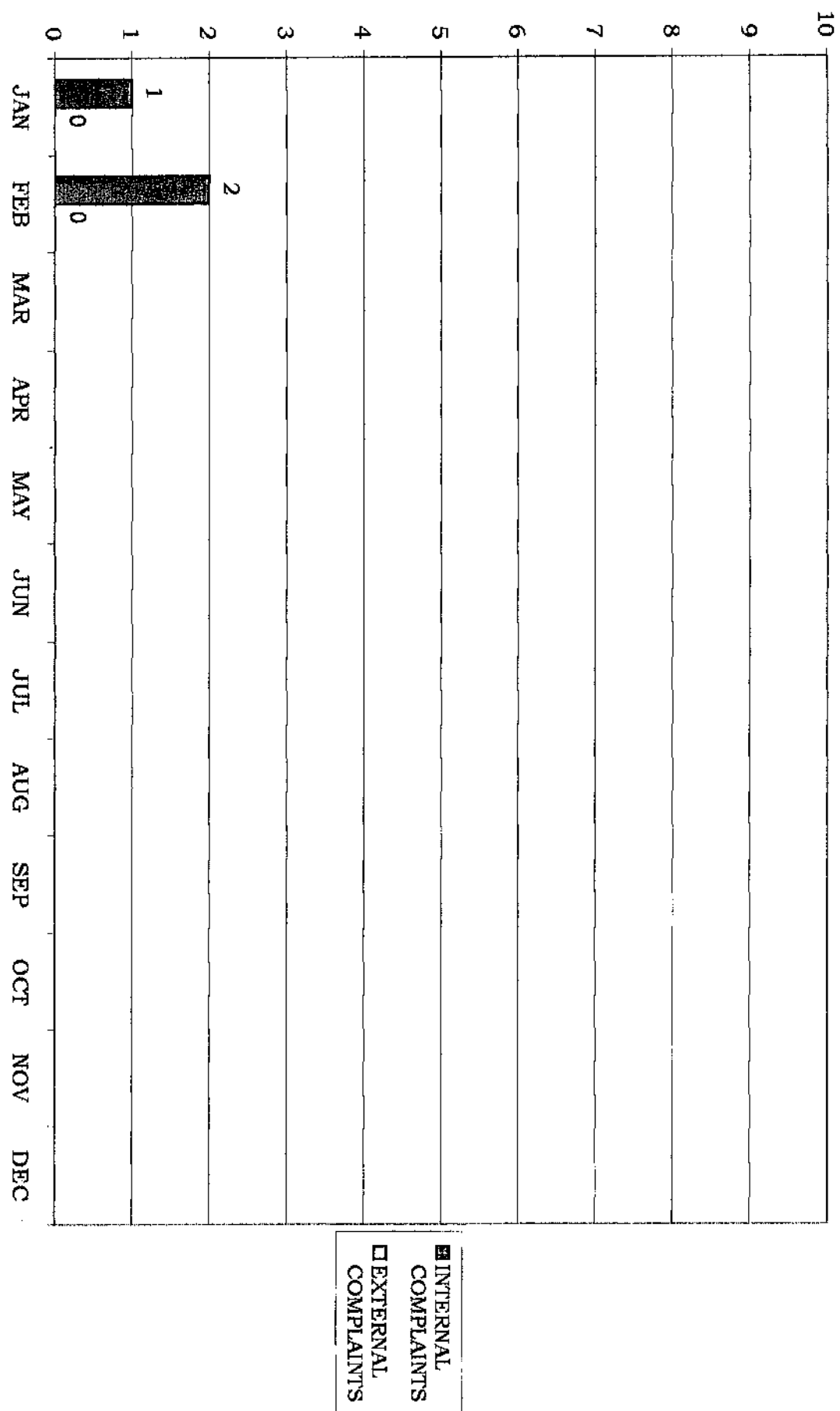
FTQ Top Pareto



Pg 3 of 8

Issue	Problem Description	Corrective Action Planned	Start Date	Target Date	Status	Process Tech.	FTQ Impact	Owner(s)
Disc.	Part discriminator is rejecting good pieces.	Revised NAMS system will center GIC window limits based upon the actual values of ten consecutive good shots.	In effect in Plant 47	End of first quarter 2006	○	Plastic Molding	Estimated during initial six sigma study to be 700 PPM.	Ken Ellsworth is FTQ champion
Set Up	There are currently no clear product standards for attribute defects. As a result, there are multiple process adjustments attempted to eliminate items that may be acceptable. The result is that are other problems are created by these adjustments and go undetected.	Develop a set of product standards that will become part of the official design record.	11/9/2004	TBD by Component engineering	×	Plastic Molding	TBD	Dave Hatala to represent Plant 45. Joe Wilson to be overall champion.
Operator / Floater / Rejections	Process Variation associated with natural colored material.	Component Engineering converting all natural parts to cream.	4/27/2005	TBD by Component Engineering	×	Plastic Molding	TBD	Gary Harrah responsible for Plant 45 execution. Joe Wilson is overall champion.
	Some existing tooling has deteriorated to the point that they are unable to produce consistent quality parts.	Execute the 2006 Replacement Tooling Plan.	3/4/2005	This is an ongoing plan	○	Plastic Molding	55	Stan Mickey
	Resolve specks and ticks contamination issue.	As developed by the Shannin Red X Team.	9/29/2004	Revised to 6/1/2006	○	Plastic Molding	100	Hatala / Mickey

Customer Complaints - 2006



COMPLAINT DEFECTS - 2006

DEFECT	MONTH		YTD	
	INTERNAL	EXTERNAL	INTERNAL	EXTERNAL
Flash				
NFO	1			
Damaged / Deformed	1		2	
Burns				
Brittle / Breaking				
Specks & Flecks				
Grease				
Undersized Dimension				
Oversize Dimension				
Chipped / Broken core				
Runners In Tote				
Incorrect Quantity				
Ejector Pin Damage				
Reversed Core				
Bubbles				
Bowed / Warped				
Mixed Parts				
Incorrect Tool Core				
Incorrect ECL on Label				
Misidentified				

